



| Thread size d | M1.6 | M2 | M2.5 | M 3 | M3.5 | M4 | M5 | M6 | M8 | M10 | |
|---------------|------|------|------|------|------|------|------|------|-------|-------|-------|
| Pitch | 0.35 | 0.4 | 0.45 | 0.5 | 0.6 | 0.7 | 0.8 | 1 | 1.25 | 1.5 | |
| d_1 | max | 3.2 | 4 | 5 | 6 | 7 | 8 | 10 | 12 | 16 | 20 |
| | min | 2.9 | 3.7 | 4.7 | 5.7 | 6.64 | 7.64 | 9.64 | 11.57 | 15.57 | 19.48 |
| k | max | 1.42 | 1.72 | 2.12 | 2.52 | 2.82 | 3.25 | 3.95 | 4.75 | 6.15 | 7.68 |
| | min | 1.18 | 1.48 | 1.88 | 2.28 | 2.58 | 2.95 | 3.65 | 4.45 | 5.85 | 7.32 |