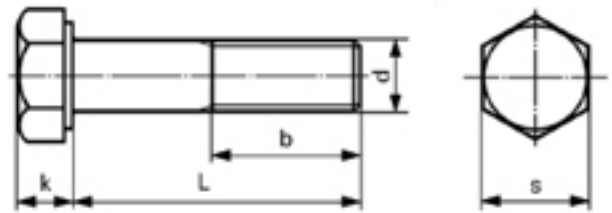


# ISO 4014 / DIN 931



|             |     |     |    |     |
|-------------|-----|-----|----|-----|
| d           | M4  | M5  | M6 | M 8 |
| s           | 7   | 8   | 10 | 13  |
| k           | 2,8 | 3,5 | 4  | 5,3 |
| b (L ≤ 125) | 14  | 16  | 18 | 22  |
| b (L > 125) | -   | 22  | 24 | 28  |

|             |           |           |           |     |       |
|-------------|-----------|-----------|-----------|-----|-------|
| d           | M10       | M12       | (M14)     | M16 | (M18) |
| s           | 17 ISO 16 | 19 ISO 18 | 22 ISO 21 | 24  | 27    |
| k           | 6,4       | 7,5       | 8,8       | 10  | 11,5  |
| b (L ≤ 125) | 26        | 30        | 34        | 38  | 42    |
| b (L > 125) | 32        | 36        | 40        | 44  | 48    |
| b (L > 200) | 45        | 49        | 53        | 57  | 61    |

|             |      |           |     |       |      |       |      |
|-------------|------|-----------|-----|-------|------|-------|------|
| d           | M20  | (M22)     | M24 | (M27) | M30  | (M33) | M36  |
| s           | 30   | 32 ISO 34 | 36  | 41    | 46   | 50    | 55   |
| k           | 12,5 | 14        | 15  | 17    | 18,7 | 21    | 22,5 |
| b (L ≤ 125) | 46   | 50        | 54  | 60    | 66   | 72    | 78   |
| b (L > 125) | 52   | 56        | 60  | 66    | 72   | 78    | 84   |
| b (L > 200) | 65   | 69        | 73  | 79    | 85   | 91    | 97   |