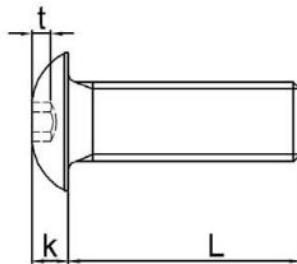
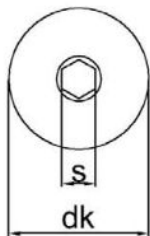


# ISO 7380



| Size | dk    |      | k    |      | s    | t    |
|------|-------|------|------|------|------|------|
|      | min   | max  | min  | max  | nom. | min  |
| M3   | 5.4   | 5.7  | 1.4  | 1.65 | 2    | 1.04 |
| M4   | 7.24  | 7.6  | 1.95 | 2.2  | 2.5  | 1.3  |
| M5   | 9.14  | 9.5  | 2.5  | 2.75 | 3    | 1.66 |
| M6   | 10.07 | 10.5 | 3    | 3.3  | 4    | 2.08 |
| M8   | 13.57 | 14   | 4.1  | 4.4  | 5    | 2.6  |
| M10  | 17.07 | 17.5 | 5.2  | 5.5  | 6    | 3.12 |
| M12  | 20.48 | 21   | 6.24 | 6.6  | 8    | 4.16 |
| M16  | 27.48 | 28   | 8.44 | 8.8  | 10   | 5.2  |